Instructions for Removing Drum Guard on Type D, 4 Rope Hoist

A. **Remove upper sheave assembly:**
   1. Remove upper sheave guard (bolted on pin).
   2. Remove set screw on hub of frame that holds sheave pin.
   3. Drive sheave pin out of hoist frame.
      Note: upper sheave will now fall away from hoist frame.

B. **Remove drum guard:**
   1. Remove bolts that are holding the drum guard to the frame.
   2. Spacers will be removed from frame to guard.
   3. Remove drum guard.