*Note:
Item #10 on Sheet 1 (P423) is a RIGHT-HAND Gearcase. If your
Gearcase appears opposite, it is a LEFT-HAND Gearcase Part # P-424

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26  KK3183  1  PINION KIT, JOB SPECIFIC  ☞ SEE NOTE E
25  FS130  4  SCREW,HHCS,3/8-16x1-1/4, GR2,PLAIN  ☞ SEE NOTE A
24  K10751  1  KIT, SHIM, SDT-M, SIDE COVER
23  DM7035  1  SEAL, SHAFT, 1.25 ID, 2.12 OD  ☞ SEE NOTE C
22  M2893  1  BRACKET, MTG, GEAR CASE, SDT
21  FS122  4  SCREW,HHCS,5/16-18x7/8, GR2,PLAIN  ☞ SEE NOTE A
20  FS312  4  WASHER,L,5/16 , PLAIN  ☞ SEE NOTE A
19  K10846P3  1  KEY, 1/4x1/4x1-1/8
18  K3270  1  SHAFT, SPEED REDUCER OUTPUT, M2630 AND M2646
17  K10846P3  1  KEY, 1/4x1/4, 1-1/8, K4005, M2693
16  ----  1  WORM WHEEL, JOB SPECIFIC  -- SEE NOTE #7
15  DM7213  2  BEARING, TRB, CONE, 1.25 ID  ☞ SEE NOTE B
14  DM7214  2  BEARING, TRB, CUP, 2.31 OD  ☞ SEE NOTE B
13  ----  1  SLEEVE, SPEED REDUCER, MOTOR, SHAFT  -- SEE NOTE #7
12  DM7034  1  SEAL, SHAFT, .75 ID, 1.50 OD  ☞ SEE NOTE C
11  FS336  2  PIPEPLUG,1/8 SGHD,CAST IRON, SOLID  ☞ SEE NOTE A
10  P423  1  GEAR CASE, TROLLEY, SDT, RH (SDT)
  * 9  FS339  1  PIPEPLUG,1/8 SGHD,STEEL,HOLE W/ VENT  ☞ SEE NOTE A
  8  K10845P3  1  KEY, 3/16x3/16, 1-11/16, K-3271 REDUCER SLEEVE
  7  ----  1  WORM SHAFT, JOB SPECIFIC  -- SEE NOTE #7
  6  DM7211  2  BEARING, TRB, CONE, .75 ID  ☞ SEE NOTE B
  5  DM7212  2  BEARING, TRB, CUP, 2.12 OD  ☞ SEE NOTE B
  4  K10752  1  KIT, SHIM, SDT-M, END COVER
  3  K960  1  COVER, END, GEAR CASE, M
  2  FS315  8  WASHER,L,3/8, PLAIN  ☞ SEE NOTE A
  1  FS466  4  SCREW,HHCS,3/8-16x7/8, GR2,PLAIN  ☞ SEE NOTE A

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**BILL OF MATERIALS**

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**NOTES:**
1) * = APPLY ANTISEIZE COMPOUND
2) ♦ = APPLY PERMATEX ULTRACOUPER SEALANT
3) USE THE SAME AMOUNT AND COLOR
   OF SHIMS AS ORIGINAL SET.
4) OIL CAPACITY 8 OZ. EXXON CYLGESTIC TK680
   OR EQUIV. E/L P/N DM7146 MOBIL SHC 634
   OR EQUIV. (SYNTHETIC) E/L P/N DM7381
5) PRESS ITEM INTO MATING HOUSING OR COVER
6) TO BE PRESSSED ON MATING SHAFT
7) WORM WHEEL & WORM SHAFT IDENTIFICATION CHART:

<table>
<thead>
<tr>
<th>NO. OF</th>
<th>RATIO</th>
<th>WORM WHEEL P/N</th>
<th>WORM SHAFT P/N</th>
<th>USE WITH SPEED REDUCER SLEEVE</th>
</tr>
</thead>
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<td>K958A</td>
<td>K957</td>
<td>K3271A</td>
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<td>K3245AP6</td>
<td>K3244P6</td>
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<td>12</td>
<td>K3245AP4</td>
<td>K3244P4</td>
<td>K3271</td>
</tr>
</tbody>
</table>

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**KIT NOTES:**
A) THIS PART CAN ONLY BE ORDERED AS PART OF GEARCASE HARDWARE KIT #K11269.
B) THIS PART CAN ONLY BE ORDERED AS PART OF GEARCASE BEARING KIT #K11164.
C) THIS PART CAN ONLY BE ORDERED AS PART OF GEARCASE SEAL KIT #K11165.
D) FOR SEALS & SHIMS, ORDER SEAL & SHIM KIT #K11283.
E) PINION KITS CONSISTS OF:
   a. K3183 PINION
   b. DM7297, RET. RING, EXT, .9 ID, .042 THICK

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Side Drive Trolley
M-2630 Gearcase
Assembly Parts List
Sheet 2 of 2