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Instructions for Removing Drum Guard on Type D, 4 Rope Hoist

A. Remove upper sheave assembly:

1. Remove upper sheave guard (bolted on pin).
2. Remove set screw on hub of frame that holds sheave pin.
3. Drive sheave pin out of hoist frame.
Note: upper sheave will now fall away from hoist frame.

B. Remove drum guard:

1. Remove bolts that are holding the drum guard to the frame.
2. Spacers will be removed from frame to guard.
3. Remove drum guard.

