

# ELECTRO LIFT, INC.

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## Instructions for Replacing Drum on Type "BC" Hoist

See the Standard Parts List in the Service & Maintenance Section at [www.electrolift.com](http://www.electrolift.com) or drawing (to be provided) for exploded view of gearbox and parts list.

1. Disconnect power line.
2. Take hoist down.
3. Remove drum guards.
4. Remove geared limit switch.
5. Remove motor pick-up bolts.
6. Remove outboard bolts from straps.
7. Remove bolt from gearcase suspension strap and gearbox.
8. Disconnect motor leads at terminal box.
9. Partially disassemble paddle limit switch as required, to facilitate drum removal.
10. Raise frame evenly on both ends. Remove outboard strap and bearing.
11. Loosen set screw on drum and slide drum off shaft.
12. Remove cable. Be careful not to damage while removing. Cable anchoring is inside drum.

Important: Take note of reeving prior to removing cable and re-reeve identically to original reeving.

Reverse procedure to reassemble.