

ELECTRO LIFT, INC.

204 SARGEANT AVENUE, P.O. BOX 827, CLIFTON NJ 07013
TELEPHONE 800-338-9951
FAX NUMBER 973-471-2814

Drum Set Screw Installation Instructions

Align new drum on shaft and proceed as follows:

1. Spot drill drum shaft at pre-drilled hole in last groove of drum. Be careful not to damage threads. Use 27/64" dia. "long shank" drill for 1/2" set screw. Use 21/64" dia. "long shank" drill for 3/8" set screw.
2. Coat threads of set screw with medium strength thread lock cement. (blue loctite or equiv.)
3. Place knurled cup point socket set screw against shaft into spotted hole and tighten to recommended seating torque. (do not try to move drum with set screw tightened)

3/8" dia. Set screws = 24 ft.-lbs., 288 in. -lbs. Maximum.

1/2" dia. Set screws = 52 ft.-lbs., 624 in. -lbs. Maximum.

We do not advise using any substitute screws and ask you
To contact the factory if you have any questions
Regarding the above procedure.